# CODINA AUW 1000

From its family of precision winders, reelers, assembly winders, dyeing winders, cop winders, Lycra assembly widers; CODINA has a line of AUTOMATIC WINDERS.

The model AUW 1000 is a heavy-duty precision winder designed for medium and big bobbins up to 20" traverse and 15" diameter. There are the variant with tube able for high performance yarns and the variant without tube able for PP baler twine or twisted paper.

Possibility to link the machine to coating or extrusion line, adding or own accumulator.

# Capstan

Precise pneumatic brake tension regulation.

## Yarn Breaking Detector

Stops machine on yarn breaking or feeding yarn finalization.

### Regulation Winding crossing box pressure:

Pneumatic (permits bobbins like Stones): maximum length in minimum diameter.

> Automatic Tail End Fixation Silicone, Clamp or Knot.

Very study

**Steel Structure** 

530kg & Ergonomic Concept.

# PLC Up to 20"

PLC Electronic Traverse Change Up to 20" & 1.000 memories

### Regulable Speed Section During bobibin formation.

### 1.000 (600 av.speed) meters/minute

Progrmable yarn crossing while funcionating.

Mandrel Conical or Paralel Exact diameter as per customization.

#### Sequence of steps:

- a) Winding
- b) Positioning the tail end yarn for its fixation.
- Fixing the yarn by silicone or staple gun.
- d) Cutting the yarn.
- e) Ejecting the full bobbin.
- f) Inserting the yarn on the axe for the new bobbin to start.
- g) Inserting the tube.



- Electronic crossing, yarn spacing, & traverse modifications in the PLC.
- Braking adjustment based on the percentage of bobbin done.
- Speed adjustment based on the percentage of the bobbin diameter...
- Working mode by means of meters or diameter.
- 1.000 file memories for storing different configurations depending on the type of product and format.

CODINA

- Consumption about 0,85 kW/h, depending on speed, yarn thickness and bobbin pressure.
- Winding time record.
- Configuration of the number of bobbins to be made.
- Automatic lubrication.

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	CODINA AUW-140	CODINA AUW-300	CODINA AUW-500	OTHERS
TRAVERSE-DIA	Up to 140 mm Diameter 380 mm	From 150-300 mm Diameter 380 mm	From 300-500mm Diameter 450 mm	Tailor Made
MAX SPEED	600 m/min	1000 m/min	1500 m/min	Special
TUBE SYSTEM	YES	YES	NO	Special
STAPLE, SILI- CONE, KNOT	Both	Both	Both	Special
YARN RANGE Denier	500-50.000	800-150.000	1.500-200.000	Variable

1.000x800x1500mm (Structure). 1.030x1.600x2.000mm (plus machine's parts). 220 V II 50/60 Hz; Air working pressure de 8 bar.

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