

# direct twisting + precision winding

For Tapes / Twines / Multifilament





## features

MEERA's direct twisting + precision winding is a hybrid Model made for direct twisting of tape, multifilament, spun yarns any sensitive yarns with precision winding. Yarn Produced are with exceptional quality, high package density achieved with high-speed precision winding ensuring top performance in post processes.

suitable Yarn
 multifilament yarn made from PA, PES, PP, PE, aramid, fibrillated PP and PE tapes.

- suitable application sewing yarn, technical textiles, artificial grass, baler twine etc

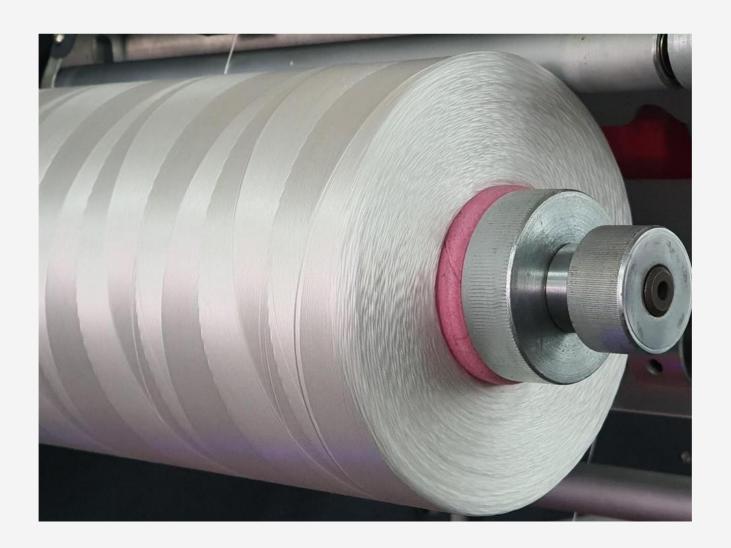
#### - design features

Modular design, Individual motor and meter counting central control system with recipe management, safety features etc

#### - precision winding

constant tape tension, adjustable Spring Pressure Mechanism, Variable Pressure for Dampening Device, precise winding ratio, preset length, LED indication etc

denierrange	speed m/min
<b>1000 - 20000</b>	160-250
pot size <b>300 mm</b>	traverse length 250 mm





# Application:

# Tapes / Twines Multifilament / Staple

Industrial Threads, Raffia, Fibrillated Tape, Artificial grass, Baler twine, Cotton Twine, PP, PA, PES, Aramid, PE, Tapes





### **Technical Data**

Pot diameter

260 MM, 300 MM

Denier range

1,000 - 20,000

winding type & speed (mechanical)

Precision Winding with 150-250 m/min

Winding Ratio Setting

Mechanical with upto 32 crossing ratios

Max. package diameter

300 MM

Max. Length of Traverse

250 MM

Max. tube / bobbin core length

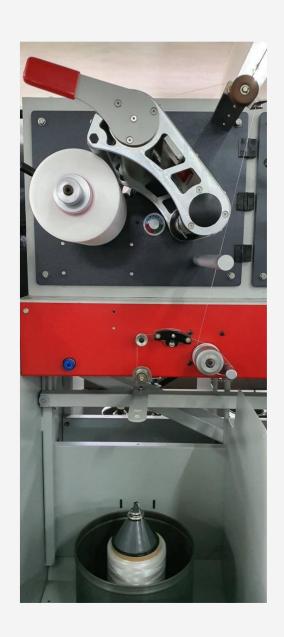
300 MM

Bobbin Core / tube Inner diameter

26 - 110 MM

Tape width Range

1.8-6.0 MM





# **Technical Data**

#### Frame

double-sided section with 3 spindles each side back-to-back (6 spindles in total)

#### Gauge

600 - 900

### Spindle Speed

6000 RPM

#### TPM / TPI

20 to 800 tpm | 0.5 / 20 TPI

### Take-up tube Type

Parallel cylindrical, conical, tube less

### Oiling Device

Optional

